

BX1633

Installation Instructions

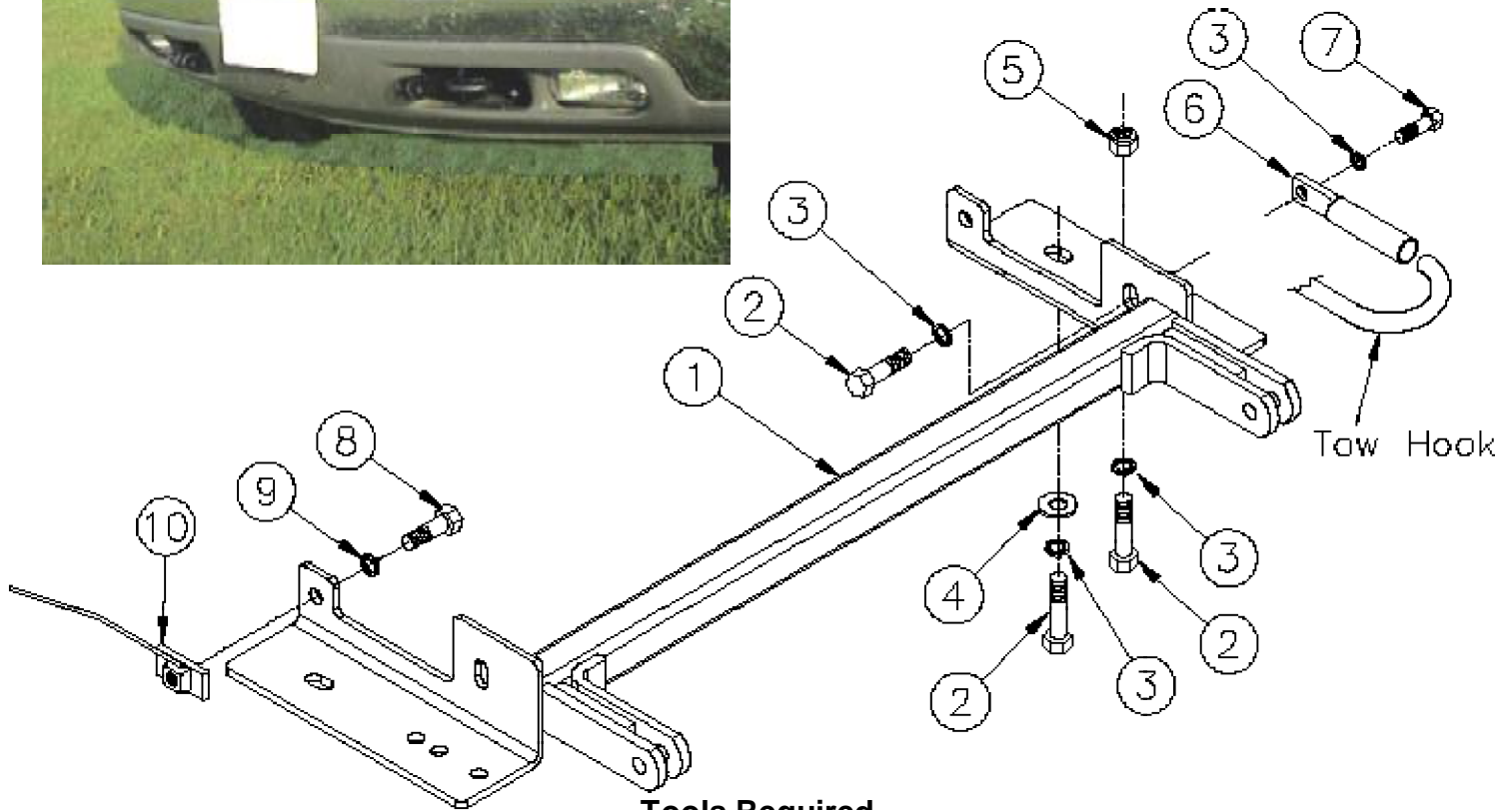
Serial Number

- 1999NS-07 Chevrolet Pick Up 1500 Classic HD (2/4WD)**
- 1999NS-02 Chevrolet Pick Up 2500/ 3500 (2/4WD)**
- 2001-02 Chevrolet Suburban 2500**
- 2001-02 GMC Pickup 1500 HD (2/4WD)**
- 2001-02 GMC Pickup 2500/ 3500 (4WD)**
- 2000-02 GMC Yukon XL 2500 (4WD)**
- 2001-02 GMC Yukon Denali 2500 (4WD)**

The baseplate mounts to the main frame, using two holes of the tow hooks and two holes are drilled for installation. The lower bumper molding should be removed for installation. This vehicle weighs over 5000lbs. and requires a Class IV rated tow bar and safety cables.

1. Remove the plastic push pins that hold the lower plastic from the metal bumper and pull plastic off. **NOTE: This is not necessary, but will make the installation and trimming easier.**
2. Remove the inside and bottom bolts from each tow hook. Hold the baseplate (Item 1) up to the frame so bolt holes align with the tow hook bolt holes. Using the 12mm-1.75 x 50mm bolts, lock and flat washer (Item 2, 3 and 4). Apply Loctite and thread back into the tow hooks. **As shown in drawing on Page 2.** Tighten and torque each bolt according to the chart in the General Instruction Sheet.
3. Notice and drill the 1/2" holes in the bottom of the baseplate. Use the 12mm-1.75 x 50mm bolts, lock and flat washer and nut (Item 2, 3, 4 and 5). Apply Loctite and thread back into the tow hooks. **As shown in drawing on Page 2.** Tighten and torque each bolt according to the chart in the General Instruction Sheet.
4. Remove the remaining Hex bolt (**outside bolt**) that holds the tow hooks. Take the tow hook closure (Item 7) and slide the open end over the end of the trucks tow hook. The other end bolts back to the bolt hole for the tow hook. Use the 40mm bolt, lock and flat washer (Item 6, 2 and 3) with the closures. Be sure to use Loctite with bolts. Some vehicle models may require the 1/2" quick link provided with the Class IV safety cables because of the different size vehicle tow hook diameters.
5. Replace the bumper molding, the inside area on plastic openings where the attachment tabs should extend through need to be trimmed.
6. **DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEET.**





Tools Required

Utility Knife
19MM Wrench

Loctite
Flat Head Screwdriver

1/2" Drill Bit
3/4" Socket

Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-5377	Baseplate, BX1633
2	6	201-0415	12mm-1.75 x 50mm Hex Bolt, Grade 8.8
3	8	203-0105	12mm Lock Washer
4	8	203-0112	12mm Flat Washer
5	2	202-0117	12mm Hex Nut
6	2	107-2269	Tow Hook Closure, BX1633
7	2	201-0669	12mm-1.75 x 40mm Hex Bolt, Grade 8.8
8	2	201-0051	1/2-13 x 1 1/2" Hex Bolt, Grd. 5, ZP
9	2	203-0012	1/2" Lock Washer, ZP
10	2	61-3799	1/2-13 Nut Plate, w/ 10" Wire
	2	107-2495	Tow Hook Closure, BX1633 (Not Shown)
	2	226-0049	Baseplate Safety Cable, 36" CL IV (Not Shown)
	4	229-0512	Quicklink, 1/2, ZP (Not Shown)